

Intended use

Additive used to improve the elasticity of Mipa 2K car and 2K vehicle paints (OC, AC, PUR), of Mipa 2K clearcoats, which are mixed in the ration 2:1 and of Mipa 2K-HS-Express-Klarlack CX 3. This additive is required to paint deformable plastics.


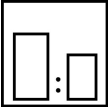





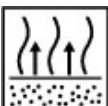
quantity to add:

basic paint + 10 - 50 % Mipa 2K-Elastic

Mipa 2K-HS-Express-Klarlack CX 3 can be plasticized by adding up to 15 % Mipa 2K-Elastic.

Spreading rate: --

Processing instructions

	Colour colourless						
	Mixing ratio	Hardener		by weight (lacquer : hardener)	by volume (lacquer : hardener)		
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	Hardener	for complete paintwork		for partial paintwork			
	--	--		--			
	Pot life	--					
	Thinner	--					
	Spray viscosity	Gravity spray gun		Airmix/Airless			
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	Application method	Application method	Hardener	Pressure (bar)	Nozzle (mm)	spray passes	Thinner
	--	--	--	--	--	--	--
	Flash-off time	--					
Dry coat thickness		--					



Drying time
Object
temperature

dust dry

set to
touch

ready for
assembly

sandable

recoatable

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Note

Storage: at least 3 years in unopened original container

VOC Regulation : --

Processing conditions: From +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.

Processing instructions: Please see technical data sheet L7 „coating plastics“. The addition Mipa 2K-Elastic does not affect the quantity of the hardener to be added. Depending on the added quantity of Mipa 2K-Elastic, the drying time is extended up to 100%. The drying time of Mipa 2K-HS-Express-Karlack CX 3 might be slightly extended.