

Mipa 1K-UV-Füller-Spray is a high-quality, UV-drying filler in a spray can for fast and economic refinishes. After already 5 minutes irradiation with Mipa UV LED-lamp or alternatively after a 4-5 minutes exposure to direct sunlight, the Mipa 1K-UV-Füller-Spray can be sanded. This product is perfectly suitable for partial car coatings and spot repairs and adheres to steel, iron, aluminium and galvanized substrates.



**Substrate:**

iron, steel, zinc and aluminium  
Do not apply to thermoplastic substrates.

**Pre-treatment / Cleansing:**

pre-clean with Mipa Silikonentferner

**Characteristics:**

fast drying  
outstanding sandability  
high filling capacity  
cycle times can be reduced considerably  
excellent adhesion  
recoatable with all common solvent- and water-based 1K and 2K topcoats  
highly economical as there are no heating-related costs and long heating intervals

**Colour / Gloss level:**

grey / matt

**Preparation:**



Shake can vigorously before use!

**Application:**



Spray to test - spray distance approx. 20 - 30 cm  
2 - 3 spray passe, dry film thickness: 100 - 120 µm.

**Flash-off:**



3 - 5 min. between coats

**After use:**



After use hold the can upside-down and spray until the valve is empty in order to avoid that the paint dries up in the valve.

**Drying time:**



**Drying:**

**sandable:**

after approx. 5 min. with Mipa UV LED-Lampe

When using other UV-lamps observe the correspondent recommendation of the manufacturer. The drying times depend, amongst others, on the lamp intensity, the UV spectrum, the distance to the lamp and on the rate of wear of the lamp's illuminant.

**Subsequent processing:**



**dry sanding:**

P 400 - P500



**wet sanding:**

P 800

**Processing conditions:**

from +15°C and up to 80% relative air humidity

**Storage:**

1 year if stored tightly closed in cool and dry places

**VOC-regulations:**

EU limit value for the product (cat. B/e): 840 g/l (2007)  
This product contains max. 500 g/l of VOC.

**Safety advice:**

see material safety data sheet.

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.