



# Mipa Alu-Chrom-Spray

## Product Information

D - 1/0211

Art.Nr.: 213510000

Mipa Alu-Chrom Spray is a special high quality heat resistant aluminium coating with anti-corrosive protection for all metal substrates, i.e. exhaust systems, aluminium components, galvanised surfaces etc. Conductive and suitable for spot welding. Highly resistant against numerous acids and lyes. Heat resistant up to 800°C. **No abrasion resistance!**



### Substrate:

Ferrous metals



### Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner

### Characteristics:

Heat resistant up to 800°C  
High protection against corrosion  
99,5% pure Aluminium  
Specially suitable for spot welding  
Conductive  
No abrasion resistance!

**Colour /  
Grade of Gloss:**

Aluminium / Chrome

**Preparation:**



Shake can vigorously until the mixing balls move freely!

**Application:**



Spray to test - Spraying distance approx. 20 - 30 cm  
1- 2 coats, do not exceed a dry film thickness of 30 - 40 µm.  
**If exposed to high heat do not apply more than 30 µm!!**

**Flash-off:**



1 - 2 min. between each coating

**After use:**



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

**Drying Times:**



**Drying:**

**Dust dry:**

approx. 10 min.

**Set to touch:**

approx. 1- 2 h.

**Full hardness:**

24 h.

**Please note:**

prior to the initial high heat exposure, allow to cure for at least 48 hours.

**Processing  
Conditions:**

From +10°C and up to 80% relative air humidity

**Storage:**

In tightly closed original containers at least 2 years shelf life

**VOC-  
Regulation:**

EC limiting value for the product (cat. B/e): 840 g/l (2007)  
This product contains max. 500 g/l VOC [ 4.17 lbs/gal]

**Safety  
Information:**

Read the corresponding Material Safety Data Sheet

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.