



Mipa Kunststofflack-Spray

Product Information

D - 1/0211

Art.Nr.: 21285 + Colour Ref. Nr.

Mipa Kunststofflack-Spray is a top quality elastic finishing paint for direct coating of plastic parts or for the re-coating of Mipa Strukturspray in the original colour.



Substrate:

Clean, free of grease and parting agents.
Very good adhesion to metal, wood and rigid plastics.
If necessary, apply Mipa Kunststoffprimer-Spray as an adhesion promoter



Pretreatment/Cleaning:

Pre-cleansing either with Mipa Silikonentferner or Kunststoffreiniger

Characteristics:

Highly elastic paint
Original car paint colours
Fast drying
Very good opacity and coverage
Outstanding chemical and mechanical resistance
Abrasion resistant and no chalking.

Colours:

Basalt grey (0001), graphite grey (0002), medium grey (0003),
dark grey (0004), black (0005), pierre à fusil (0007S)

Grade of Gloss:

Matt

Preparation:



Shake can vigorously until the mixing balls move freely!

Application:



Spray to test - Spraying distance approx. 20 - 30 cm
2 - 3 coats, dry film thickness 30 - 40 µm.

Flash-off:



3 - 5 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying Times:



Drying:

Dust dry: 5 - 10 min.
Set to touch: 1 - 2 h.
Full hardness: 24 h.

Processing Conditions:

From +10°C and up to 80% relative air humidity

Storage:

In tightly closed original containers at least 2 years shelf life

VOC- Regulation:

EU limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 700 g/l VOC [5.84 lbs/gal]

Safety Information:

Read the corresponding Material Safety Data Sheet

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.