



Mipa Winner Spray Acryl-Lack Product Information

gb - 1/0211

Art.Nr.: 21601 + Colour Ref. Nr.

Mipa Winner Spray "Acryl-Lack" is a fast drying car refinishing paint. The product is weather resistant and light fast. Especially suited for fast and efficient repair work on cars, transport vehicles, machinery etc..



Substrate:

Fully hardened and sanded old paint work
Thoroughly dry Mipa 1K and 2K filler materials.

Pretreatment / Cleansing:

Pre-cleansing using Mipa Silikonentferner

Characteristics:

Fast drying
Weather resistant
Good hiding power
Good adhesion

Colour / Grade of Gloss:

Black-gloss (1200) Black matt (1300)
White gloss (1400) White matt (1500)
Black satin-gloss (2000)

Preparation:



Shake can vigorously until the mixing balls move freely!

Application:



Spray to test - Spraying distance approx. 20 - 30 cm
3 - 4 coats, dry film thickness 40 µm.

Flash-off:



3 - 5 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying Times:



Drying:

Dust dry: 10 min.
Set to touch: 1 h - 2 h
Full hardness: 24 h

Processing Conditions:

From +10°C and up to 80% relative air humidity

Storage:

In tightly closed original containers at least 2 years shelf life

VOC content:

EU limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 750 g/l VOC [6.26 lbs/gal]

Safety Information:

Read the corresponding Material Safety Data Sheet

The data sheet sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.