



Mipa Winner Spray Acryl-Klarlack Product Information

D - 1/0211

Art.Nr.: 21601 + Gloss Ref. Nr.

Mipa Winner Spray "Acryl-Klarlack" is a colourless, non-yellowing protective coating.
Not suitable for use on blank iron, as well as on brass, copper and aluminium.



Substrate:

Fully hardened basecoats and old paint work.



Pretreatment / Cleansing:

Characteristics:

Fast drying
Light fast, non yellowing
Good flow
Weather resistant
Scratch and shock resistant

**Colour /
Grade of Gloss:**

Colourless
Glossy (1700) / Matt (1800)

Preparation:



Shake can vigorously until the mixing balls move freely!

Application:



Spray to test - Spraying distance approx. 20 - 30 cm
2 - 3 coats, dry film thickness 50 µm.

Flash-off:



3 - 5 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying Times:



Drying:

Dust dry: 5 - 10 min.
Set to touch: 20 - 30 min.
Full hardness: 2 h

**Processing
Conditions:**

From +10°C and up to 80% relative air humidity

Storage:

In tightly closed original containers at least 2 years shelf life

**VOC-
Regulation:**

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 700 g/l VOC [5.84 lbs/gal]

**Safety
Information:**

Read the corresponding Material Safety Data Sheet!

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.