



Mipa Zink - Spray

Product Information

D - 2/0313

Art.Nr.: 21346 0000

Mipa Zink-Spray is a high quality zinc-rich primer with long lasting protection against corrosion for ferrous and steel surfaces. More than 90% metallic zinc dust in the dry film. Suitable for spot-welding. Recoatable with Mipa 1K-Lacken (synthetic resin paints, PMI AK, PMI VC).



Substrate:

ferrous and steel surfaces



Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner

Characteristics:

Heat resistant up to 300°C

High protection against corrosion, more than 90% zinc dust in the dry film.

Specially suited for spot-welding

**Colour /
Grade of Gloss:**

Zinc-grey
Matt

Preparation:



Shake can vigorously until the mixing balls move freely!

Application:



Spray to test. Spraying distance approx. 20 - 30 cm
2 - 3 applications, dry-film thickness 40 µm.

Flash-off:



2 - 3 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying Times:



Drying:

Dust dry: 10 min.

Set to touch: 1 - 2 h.

Re-coatable: 24 h.

**Processing
Conditions:**

From +10°C and up to 80% relative air humidity.

Storage:

In tightly closed original containers at least 2 years shelf life

**VOC-
Regulation:**

EC limiting value for the product (cat. B/e): 840 g/l (2007)

This product contains a maximum of 600 g/l VOC [5.01 lbs/gal]

**Safety
Information:**

Read the corresponding Material Safety Data Sheet!

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.