

Mipa Quick-Primer Spray has been developed especially for small repairs and sand through areas, amongst others, for Spot repair. This excellent one-component primer is characterised by its very smooth flow and therefore does not require intermediate sanding in the spray mist zone. Mipa Quick-Primer Spray can be overcoated wet-in-wet and adheres perfectly to iron, steel, zinc, aluminium and to most plastics commonly used in the automotive industry (PU, ABS, PC and PS; make a test application). High corrosion protection.



### Substrate:

plastics (PU, ABS, PC and PS)  
iron, steel, zinc and aluminium  
Do not apply to thermoplastic substrates!

### Pre-treatment / Cleansing

pre-clean with Mipa Silikonentferner  
Degrease plastic surfaces thoroughly using mit Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner. Sand thoroughly with MP Soft Pad superfine using the above-mentioned cleansing agents. Use them also for subsequent cleaning. Allow parts to dry completely. **ATTENTION:** Release agents must be removed completely! After the previously mentioned pre-treatment, we recommend to do a wetting test with water. If the water rolls off quickly, repeat the pre-treatment.

### Characteristics:

fast drying  
high corrosion protection  
outstanding filling capacities  
excellent adhesion  
recoatible with all common solventborne or waterborne 1K or 2K coating systems  
no further intermediate sanding required  
perfectly suitable for, amongst others, Spot repair or as high-build filler  
universal use thanks to Vario and FAN spray head

### **Colour / gloss level:**

light grey (0000) / dark grey (0001)

### **Preparation:**



Shake can vigorously before use!

### **Application:**



Spray to test - spray distance approx. 20 - 30 cm  
1 - 3 spray passes, dry film thickness between 15 - 60 µm, depending on the settings of Vario spray head

### **Flash-off:**



3 - 5 min. between coats

### **After use:**



After use hold the can upside-down and spray until the valve is empty in order to avoid that the paint dries up in the valve.

### **Drying times:**



#### **Drying:**

**dust dry:** after approx. 5 minutes  
**set to touch:** after approx. 10 minutes  
**recoatible:** after approx. 30 minutes  
**sandable:** after approx. 30 minutes

### **Subsequent processing**



#### **dry sanding**

P 400 - P500



#### **wet sanding**

P 800

### **Processing conditions:**

from +10°C and up to 80% relative air humidity  
Do not overcoat with polyester filler.

### **Storage:**

2 years if stored tightly closed in cool and dry places

### **VOC-regulations:**

EU limit value for the product (cat. B/e): 840 g/l (2007)  
This product contains max. 750 g/l of VOC.

### **safety advice:**

see material safety data sheet.

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.