

Mipa 2K-PU-Industry Prefilled Spray is prefilled with a mixture of a propellant and other additives. The hardener is integrated in the can and can be activated prior to use. The final product is obtained by adding the undiluted Mipa 2K-PU paint. The stated paint qualities Mipa PU 250-xx, Mipa PU 265-xx and PU 300-xx are all compatible for the filling. The specialist dealer is liable for the end product.



Substrate:

Fully cured 2K primers or 2K Füller
1K primers or 1K Fillers (only if re-coatable in 2K)
Fully cured and abraded old substrates (only if re-coatable in 2K)
Please be advised to observe the corresponding Product Information of the paint material used!
Spray to test!



Pretreatment / Cleaning:

Abrade surface!
Pre-cleansing with Mipa Silikonentferner
Please be advised to observe the corresponding Product Information of the paint material used!

Characteristics:

The paint is filled into the aerosol using an aerosol filling machine.
Supplied with an adjustable FAN-sprayhead.
Safe and clean transfer of the hardener
Fuel resistant!

**Colour /
Grade of Gloss:** Dependant on the product to be filled!

Preparation:



Filling quantity: 100 ml



Shake can vigorously until the mixing balls move freely!



Prior to coating, remove the red button from the safety cap, turn the spray can 180° and attach to the pin on the base of the aerosol.



Place the spray can upside down on a solid surface.
Press red button with the ball of your hand until a stop is reached.



Shake can vigorously to mix the contents!

Application:



Spray to test - Spraying distance approx. 20 - 25 cm
2 - 3 coats, dry film thickness 50 - 60 µm.

Flash-off:



5 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying Times:



The informations stated herewith are dependent on the characteristics of paint filled!

Drying:

Dust dry: 15 - 20 min. / 20°C
Set to touch: 4 h - 5 h / 20°C
Fully cured: 24 h / 20°C

Pot-Life:

5 - 6 h.

**Processing
Conditions:**

From +10°C and up to 80% relative air humidity.

Storage:

In tightly closed original containers at least 12 - 18 months shelf life

**VOC-
Regulation:**

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 840 g/l VOC [7.01 lbs/gal]

**Safety
Information:**

Read the corresponding Material Safety Data Sheet

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.